

# The Natural Finish.

senecamillwork.com

## Perfect Fit. Perfect Finish.

Since 1873, Seneca Millwork has been manufacturing premium hardwood products. Drawing from the knowledge and skills of a long heritage of craftsmen, we have also integrated today's best technology and advancements into our manufacturing processes. This combination of craftsmanship and technology results in a full range of premium crafted solutions—standard or custom—for your hardwood transition needs.

Our strong commitment to quality is evident at every step of our production process from raw material purchasing of the finest quality hardwoods, to milling, color development, finishing, packaging and delivery. Our production process results in efficiency, flexibility, precision manufacturing and quality products unsurpassed in the industry. Our employees' skills and techniques ensure that our customers receive transitions with a *perfect fit, perfect finish*. This is part of our Signature Craftsmanship approach to every product we offer and every service we provide.

#### **SUSTAINABILITY**

As a family-owned business, Seneca Millwork is committed to maintaining a thoughtful and sustainable relationship with the environment in which we function and that we rely upon to support our continuing operations.



Our hardwood products are FloorScore® certified—meaning healthier, cleaner indoor air quality. Our products contribute to multiple LEED, Green Globes and WELL building rating system credits, with low-emitting certifications, waste reuse practices, and continuous improvement in operations' sustainability. Seneca's flooring products have been independently certified by SCS to comply with the VOC emissions criteria of the California Section 01350 Program.

FSC® (Forest Stewardship Council®) Certification ensures that wood products come from responsibly managed forests that provide environmental, social and economic benefits. Seneca has the capability to source FSC lumber for our customers' flooring projects. Our company's FSC® certification with NEPCon is recognized by their partner, the Rainforest Alliance.





Seneca's top management has, via ISO 14001 Certification, committed to establishing, implementing, maintaining and continually improving an environmental management system (EMS) that lowers negative impacts, prevents pollution, fulfills our compliance obligations, enhances our environmental performance, and meets the expectations of interested parties. All Seneca employees, visitors and contractors are expected to act in an ethical and responsible manner, which is consistent with the EMS and help to achieve our environmental objectives and goals.



## Reducers



Reducers provide a smooth transition between floors of different heights. They are often used to connect a hardwood floor with low pile carpet, ceramic tile, LVT or sheet vinyl flooring.

- Available in flush mount styles for glue or nail down flooring
- Available in overlap styles typically used for floating floor applications to allow for expansion and contraction of the floor
- Each reducer is custom fit and color coordinated with the selected flooring
- Standard length is 78"
- Available prefinished, unfinished or in a variety of specialty finishes

# T-Moldings —

T-moldings are transitions that cover the narrow gap between two floors of the same height.

- Available in standard and long-stem profiles
- Standard length is 78"
- Available prefinished, unfinished or in a variety of specialty finishes





## **Thresholds**



Thresholds are designed for the smooth transition between two types of flooring. Generally they are used to transition from a room with solid flooring into a room with carpet. They can also be used at sliding door areas when expansion space is required.

Square nose is normally used when butting up to ceramic tile, but can also be used on wood floors around outer walls, generally against a brick wall to give a finished look where wall base can't be applied.

- Available in baby threshold, long stem and square nose styles
- Standard length is 78"
- Available prefinished, unfinished or in a variety of specialty finishes

# Base & Wall Moldings



Hardwood wall base provides a decorative transition between floors and walls, covering the expansion space between them for a finished look.

- Standard styles are colonial base, streamline base, roll-up base and S4S molding board
- Standard length is 78"
- Available in prefinished, unfinished or in a variety of specialty finishes

Base shoe and quarter round are used to cover the expansion space between flooring and a vertical structure or wall, and may be used in conjunction with base. They provide a subtle transition between wall base and flooring, or can be used under cabinet toe kicks where base won't fit. Cove molding hides gaps and smooths the sharp transitions between walls and floors or ceilings, cabinetry or stair treads.

- Base shoe is 1/2" wide x 3/4" high
- Cove is 3/4" wide by 3/4" high
- Quarter round is 3/4" wide by 3/4" high
- Standard length is 78"
- Available prefinished, unfinished or in a variety of specialty finishes





Stair Treads

Combining quality, experience and the finest materials, Seneca's SignatureEdge™ hardwood stair treads are unmatched in the industry. The treads are available in variety of styles, species and finishes. Visually, our treads are unique with solid edge-glued construction with only two to three glue lines per tread. For a personalized design style—choose from five stair tread edge options from the SignatureEdge design collection.



- Edge designs include bullnose, eased, square, chamfered and double chamfered
- Standard treads are a full 1-1/16" thick, 11-1/2" deep and in lengths from 36" to 90" in 6" increments
- Available prefinished, unfinished or in a variety of specialty finishes
- Hand-finished with a durable, water-based, phthalate-free formulated polyurethane topcoat finish
- Tread styles include straight, left or right single returns, and double returns
- Starter steps are available in right, left or double radius styles (starter steps are not available with double chamfered edges)
- Matching standard risers are 3/4" thick, 7-1/2" in height, and in lengths from 36" to 90" in 6" increments; they can be purchased unfinished, primed or stained

### SignatureEdge Profiles



Square Edge



Bullnose



Eased Edge



Chamfered Edge



Double Chamfered Edge

Stair Nosings

Stair nosings provide a transition between flooring and risers and take the brunt of foot traffic on steps. They add a beautiful finished look to stairways.

- Available in bullnose and square nose
- Available in flush mount styles for glue or nail down flooring
- Available in overlap styles for floating floor applications to allow for expansion and contraction of the flooring
- Each nosing is custom fit and color coordinated with the selected flooring
- Standard length is 78"
- Available prefinished, unfinished or in a variety of specialty finishes





# **Spline**



Hardwood spline is a long strip of wood that acts as a splice between two flooring planks. It is the same thickness as the tongue side of a wood plank and is inserted and glued into the grooved sides to join the planks so flooring can be installed in opposite directions.

- Each spline is 1/4" thick x 1/2" wide x 48" long
- Available in 10 piece bundles (40 LF)
- Each bundle is shrink-wrapped for product protection
- Available unfinished only and species may vary

## Hardwood Vents

Seneca Millwork is now offering hardwood vents to complement our transitions. The vents are available in Birch, Brazilian Cherry, Hickory, Maple, Red Oak, Walnut and White Oak. Unfinished vents are shipped sanded and clean, ready for on-site finishing. Prefinished vents are color-blended to your flooring specifications and are shipped ready to be installed.

- Standard sizes are listed for each vent style on senecamillwork.com
- Additional styles and custom size vents are available on a special order basis
- Optional metal dampers are available
- Available prefinished, unfinished or in a variety of special finishes (some limitations apply)





#### MULTILAYER FLOORING VENT KIT

In addition to hardwood flooring vents, a multilayer flooring vent kit is available for LVT, SPC and WPC composite flooring. A flooring sample must be submitted to manufacture the vent.

#### Dampers For Hardwood Vents

Dampers are metal and available in three styles. The easy slide damper is a fully adjustable damper that self attaches to guide rails on the flush mount and surface mount vents (standard sizes only; not available for 4" x 8" vents). The adjustable box damper can be used on flush mount, surface mount and toe kick vents with standard size 2", 4" or 6" vents. An adjustable base vent damper is also available for standard size base vents.

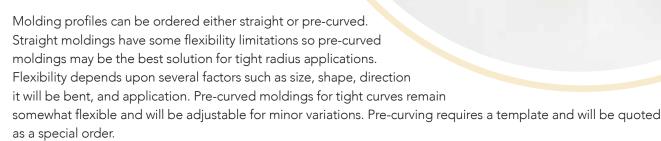


# Flexible Moldings

# SignatureFlex 6

Perfectly Flexible Moldings.

Seneca's SignatureFlex<sup>TM</sup> flexible moldings product line is designed for curved architecture and flooring applications. It is the perfect companion to our quality hardwood transitions. Manufactured out of polyurethane material, flexible moldings provide a strong, durable, cost effective alternative to custom wood applications. SignatureFlex products are temperature and water resistant and will not rot or swell.



All profiles are sold unfinished only. Those with a smooth surface can be painted after installation. Those with a wood-textured surface and can be painted or stained and finished after installation. Finishing after SignatureFlex is installed prevents the coating from fracturing due to flexing of the product. Moldings can also be cut, fitted and fastened in the same manner as real wood and can be used inside or outside.

Contact us regarding the availability of additional flexible molding profiles, custom products or duplicating existing moldings.



- Standard length is 12'
- Sold unfinished and is yellow-beige in color
- Stocked profiles are available in smooth (maple grain) or wood-textured (oak grain) surface options
- Not all moldings are available in all textures/wood grainscontact us for profile availability options
- After installation the molding may be painted or stained, then finish applied (if staining, oak grain will show more texture than maple grain; using a gel stain is recommended)
- Available in straight lengths or pre-curved for tight radiuses
- No additional cost for pre-curved moldings
- Packaged in coils
- No minimum order size

## Real Character

Seneca stocks a wide selection of domestic and exotic raw lumber and is skilled at sourcing wood globally. Contact customer service for information on the availability of exotic wood species and sourcing FSC® lumber.

All species typically have their own particular variation in color and texture that should be considered when selecting and ordering raw material. We believe the beauty of authentic hardwood products lies in the natural variations of color and grain that give every piece its individual charm. Because finish colors and stains take differently to inherent wood characteristics, some natural light and dark areas may result.



#### **FINISHES**

All of our hardwood products are available unfinished, prefinished (primed or stained) or custom color-coordinated. All prefinished products are coated with an environmentally-friendly water-based low VOC polyurethane coating. It is vacuum-coat applied and UV-cured with gloss levels made to specifications. Each piece receives a minimum of two coats. Our multiple, state-of-the-art finish systems allow us to be flexible and yet responsive to short lead times.

#### SPECIALTY FINISHES

Hardwood flooring is available in a large variety of special textures and designs that capture timeworn charm—such as distressed, sculpted, wire brushed and antiqued finishes. Modern techniques such as multistep, glazed and matte finishes also offer style and flair. Seneca can mimic the appearance of any specialty finish with a coordinating environmentally friendly product.

#### COLORMASTER SYSTEM

At Seneca, we work together with our customers to ensure our transitions are the perfect accessory to their flooring selection. We utilize an exclusive ColorMaster System to meet a customer's specifications and have over 8,000 ColorMasters on file for many popular hardwood flooring brands and colors.

Contact customer service for additional information on ColorMaster System procedures, and how we can match your next job.



#### **PACKAGING**

At Seneca we use superior products throughout our company processes. This approach is even implemented in the packaging and shipping departments where each individual hardwood transition is shrink-wrapped to help protect it during shipping and delivery. We utilize five-panel corrugated cardboard boxes, custom built pallets that fit to material size, and wrap our products in protective material.

#### ROPPE HOLDING COMPANY

#### A part of the RHC family of brands.

Seneca Millwork, Inc. is a member of the Roppe Holding Company family of brands, based in the USA. Roppe Holding companies have a proven history of producing quality flooring products and providing superior customer service from family-owned and operated businesses.

We believe in building strong, trusted relationships with our business partners.



For more information contact customer service: 800-228-6671 or sales@senecamillwork.com

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